

Model 2810
Hillside Leveling System
Parts Manual

SN 2810-1001 thru 2810-1003

D-060411ADL01A





2810 Leveling System *for AFX 8010 Combines*

TABLE OF CONTENTS

1 GENERAL INFORMATION	1-3
Serial Number Location.....	1-3
Text Format and Illustrations.....	1-3
Abbreviations.....	1-3
Right and Left Identification.....	1-3
Parts Orders.....	1-3
2 TRANSITION	2-1
Radial Pin Slip Clutch.....	2-3
Wheel components.....	2-5
Transition Fasteners.....	2-7
3 CARRIAGE	3-1
Carriage Fasteners.....	3-3
4 DROP AXLE	4-1
5 LADDER	5-1
6 ELECTRICAL	6-1
Electrical Connectors and Cables.....	6-3
7 HYDRAULICS	7-1
Hydraulic Manifold.....	7-3
Hydraulic Hoses.....	7-5
Hydraulic Adapters.....	7-6
8 MISCELLANEOUS	8-1
9 PART NUMBER INDEX	9-1
Part Number Index (Continued).....	9-2

Model 2810 Hillco Leveling System
For Serial Numbers 2810-1001 thru 2810-1003

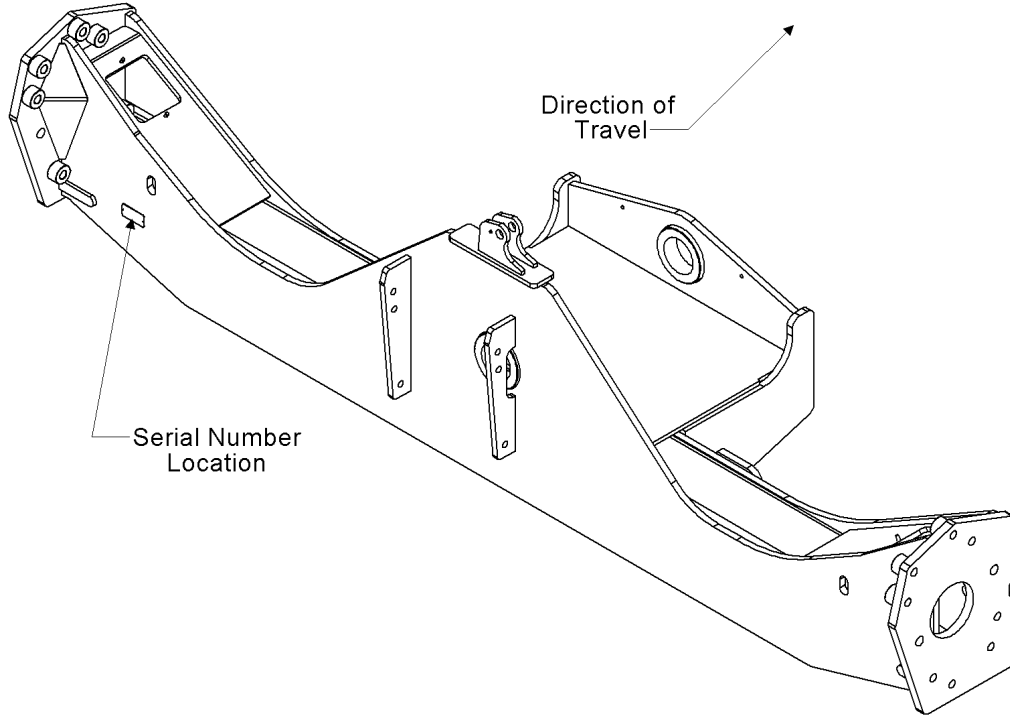
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1 GENERAL INFORMATION

SERIAL NUMBER LOCATION



TEXT FORMAT AND ILLUSTRATIONS

The arrangement of this parts catalog is for easy identification of parts. All parts are illustrated in exploded views in proper relation to each other. Some diagrams refer to other pages for further information. Reference numbers used in the illustrations refer to line numbers in the part lists. The part lists appear to the right of all diagrams and correspond with those diagrams. Included in the part lists, along with the reference numbers are part numbers, part descriptions and the quantity of the part required per leveling system.

ABBREVIATIONS

SN "Serial Number" refers to the serial number given to each leveling system (by Hillco Technologies), as well as the serial number given to the combine (by the specific combine manufacturer), the leveling system is installed upon. See above for the leveling system's serial number location. This abbreviation is used interchangeably in both instances. Each Model 2810 Leveling System uses the following serial number format: 2810-XXXX (sequential numbers)

ASM "Assembly" refers to a whole grouping of parts (usually shown in the diagram corresponding with the page where "ASM" is shown unless otherwise noted). Some assemblies have parts that are sold separately, however some must be purchased as a single unit. Hillco Product Specialists will be able to assist you with any questions.

NS "Not Shown" refers to a part that is not depicted in the illustration.

RIGHT AND LEFT IDENTIFICATION

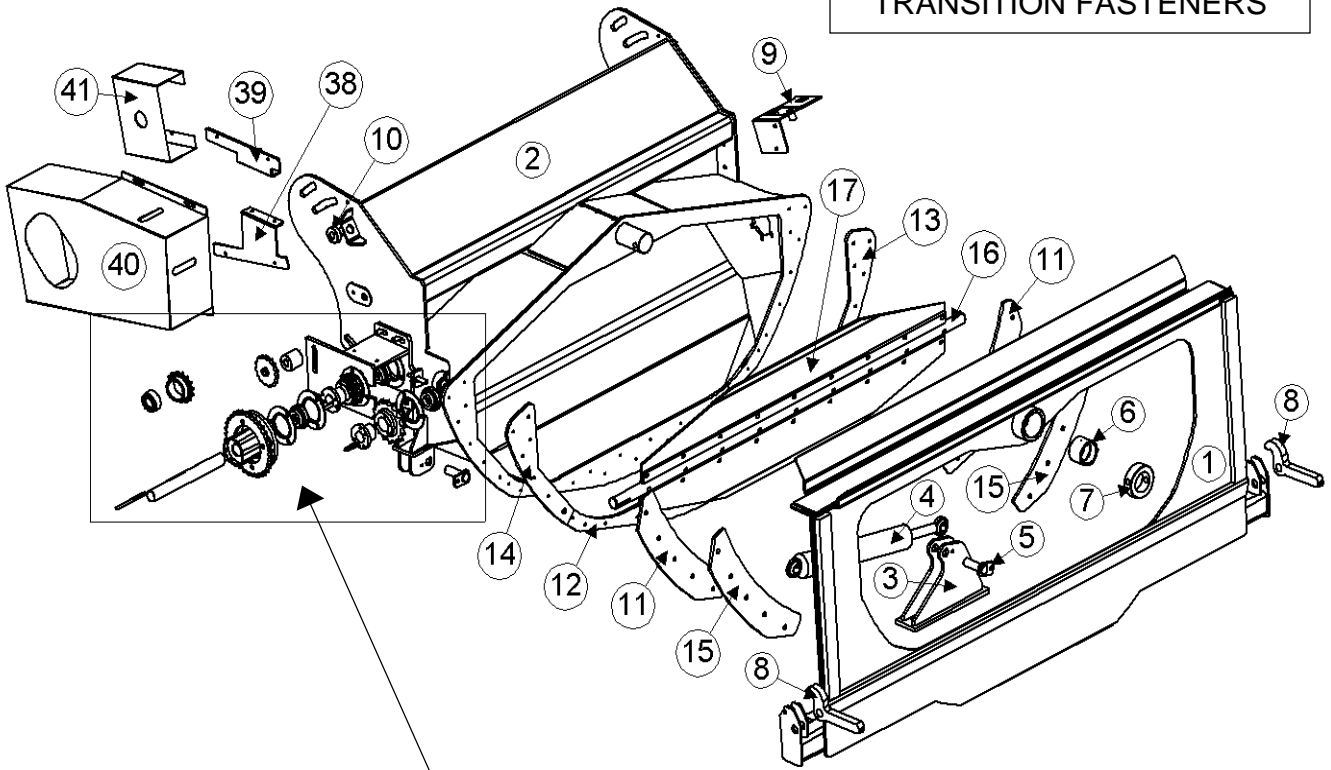
The reference to right-hand and left-hand in this catalog is identified by the operator sitting in the operator's seat, looking toward the front of the machine (in normal forward travel).

PARTS ORDERS

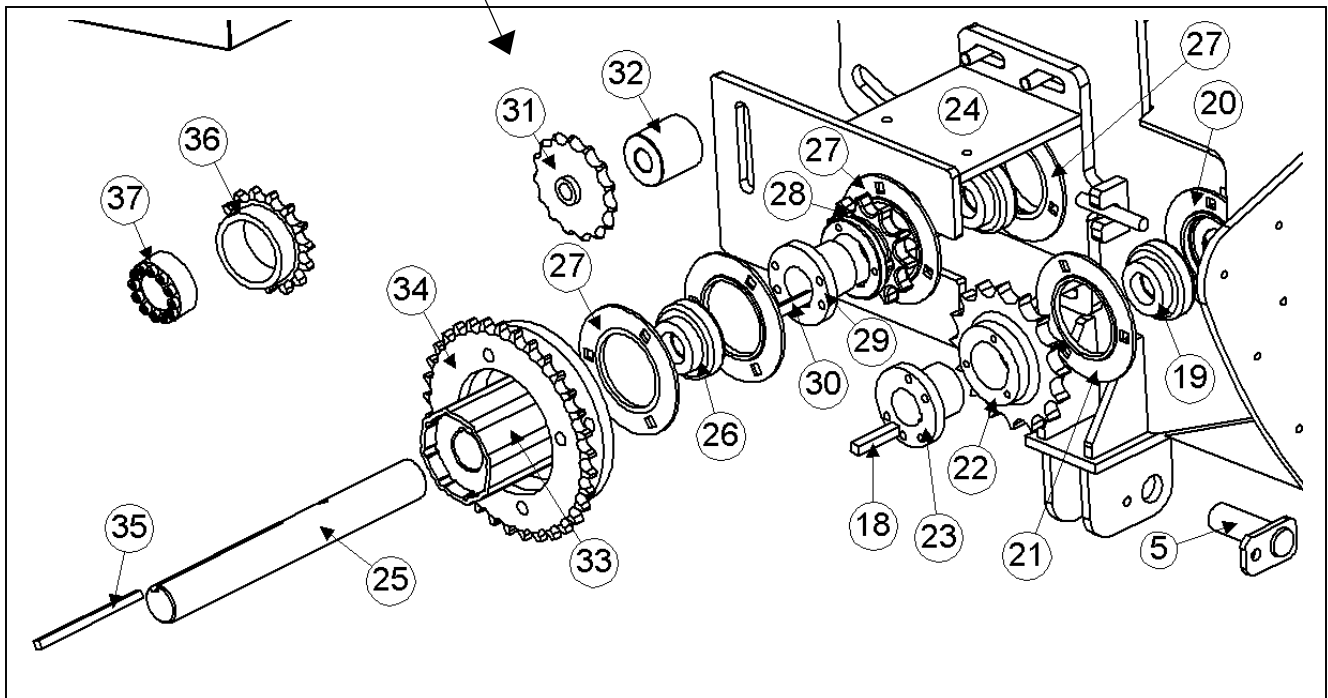
Orders must specify product model, serial number, correct part number, complete description, quantity required, method of shipment, shipping address, and billing address.

2 TRANSITION

SEE PAGE 2-3 FOR
TRANSITION FASTENERS



DRIVE COMPONENT DETAIL

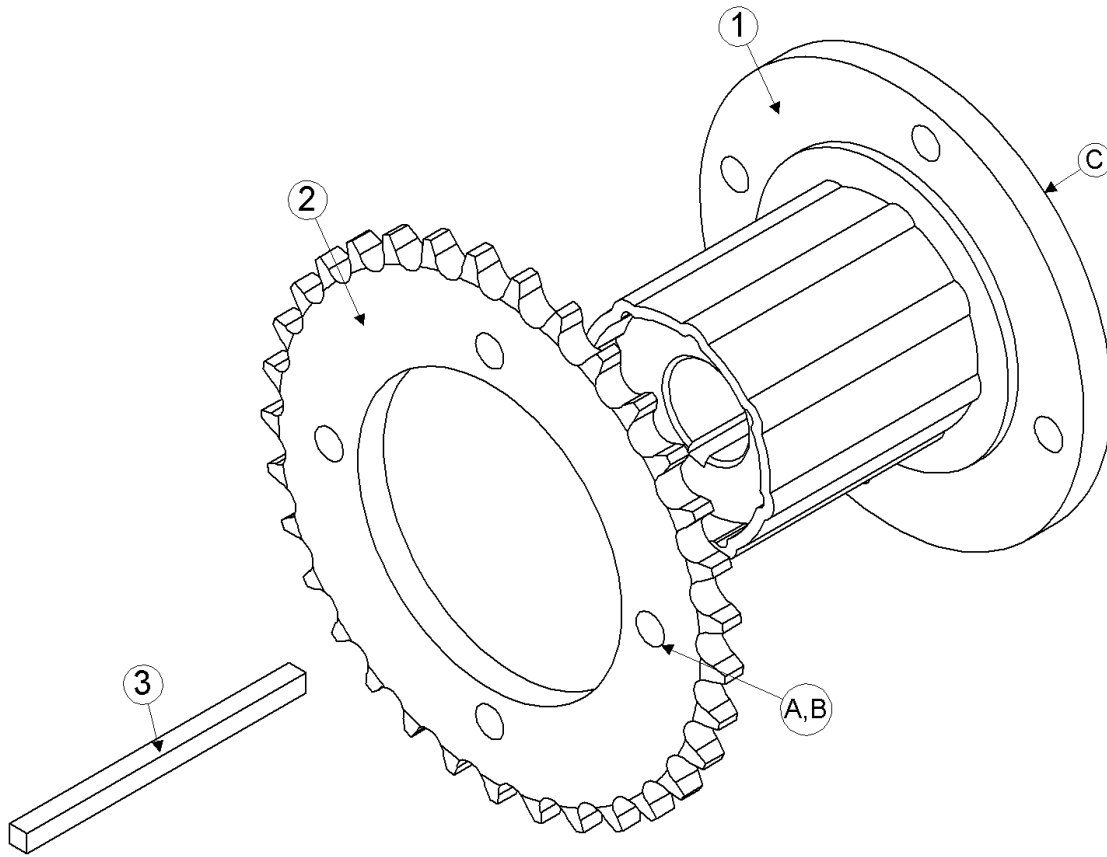


Model 2810 Hillco Leveling System
For Serial Numbers 2810-1001 thru 2810-1003

TRANSITION COMPONENTS				
REF.	PART NO.	QTY.	PART NAME	DESCRIPTION
1	LA-251511	1	TA ASM	
2	LA-251621	1	TT ASM	
3	LA-229022	1	TM MOUNT ASM, ROD	
4	HC-100706	1	CYLINDER, SLAVE	SEE HYDRAULIC PAGE
5	LA-229071	2	TM PIN ASM, TRIM CYLINDER	
6	LTP-241721	1	BUSHING, PIVOT	
7	LM-226841	1	TM COLLAR, PIVOT	
8	LM-250641	2	TM ARM, HEADER LOCK	
9	LA-253621	1	TM ASM, HYDRAULIC COUPLER	
10	LM-251791	2	TM SPACER, EYEBOLT	
11	LP-249871	2	TM UHMW, BACKING	
12	LM-229152	1	TM PLATE, WEAR BOTTOM	
13	LM-229161	1	TM PLATE, WEAR LH	
14	LM-229171	1	TM PLATE, WEAR RH	
15	LM-249861	2	TM PLATE, BACKING	
BEATER SHAFT				
16	LA-251631	1	TB ASM, SHAFT	MUST BE USED WITH METAL PADDLES
17	LM-251001	2	TB PADDLE, METAL	NOT SUITABLE FOR CORN
18	LM-212701	1	TM KEY, BEATER DRIVE	
19	MC-100548	1	INSERT, BEARING, 1-7/16	
20	LA-243691	2	TM ASM, INNER FLANGETTE	
21	MC-101339	1	FLANGETTES, RND BEARING	
22	MC-136151	1	SPROCKET, 80P, 14T TAPER BORE	
23	MC-135511	1	HUB, SPLIT TAPER 1-7/16	
NS	LP-213242	1	TM CHAIN, 30 PIN 80P	
NS	MC-139341	1	LINK, CONNECTING, 80P	
NS	MC-139351	1	LINK, OFFSET, 80P	
TRANSITION THROAT JACK SHAFT				
24	LA-251321	1	TM ASM, JS MOUNTING	
25	LM-251771	1	TT SHAFT, JACK	
26	MC-100548	2	INSERT, BEARING, 1-7/16	
27	MC-101339	4	FLANGETTES, RND BEARING	
28	MC-135491	1	SPROCKET, 80P, 11T TAPER BORE	
29	MC-135511	1	HUB, SPLIT TAPER 1-7/16	
30	LM-212701	1	TM KEY, BEATER DRIVE	
31	MC-100237	1	SPROCKET, IDLER, 60P, 15T, 5/8B	
32	LM-251881	1	TM SPACER, 60P IDLER SPROCKET	
33	LA-259821	1	RADIAL PIN SLIP CLUTCH	SEE RADIAL PIN SLIP CLUTCH PAGE
34	LM-226532	1	TM SPROCKET, RADIAL SLIP CLUTCH	
35	LM-244471	1	TM KEY, RADIAL SLIP CLUTCH	
36	LM-219801	1	TM SPROCKET, POWER LOCK, 15T, 60P	
36	LM-255211	1	TM SPROCKET, POWER LOCK, 18T, 60P	
37	MC-101838	1	HUB, POWER LOCK, 1-3/8B	
NS	LP-251781	1	TM CHAIN, 66 PIN 60P	
NS	MC-139361	1	LINK, CONNECTING, 60P	
NS	MC-139371	1	LINK, OFFSET, 60P	
FEEDER HOUSE BEATER DRIVE				
38	LM-253831	1	TM BRKT, LOWER SHIELD	
39	LM-253841	1	TM BRKT, UPPER SHIELD	
40	LM-253861	1	TM SHIELD, MAIN DRIVE	
41	LM-253851	1	TM SHIELD, INNER DRIVE	

Model 2810 Hillco Leveling System
For Serial Numbers 2810-1001 thru 2810-1003

RADIAL PIN SLIP CLUTCH

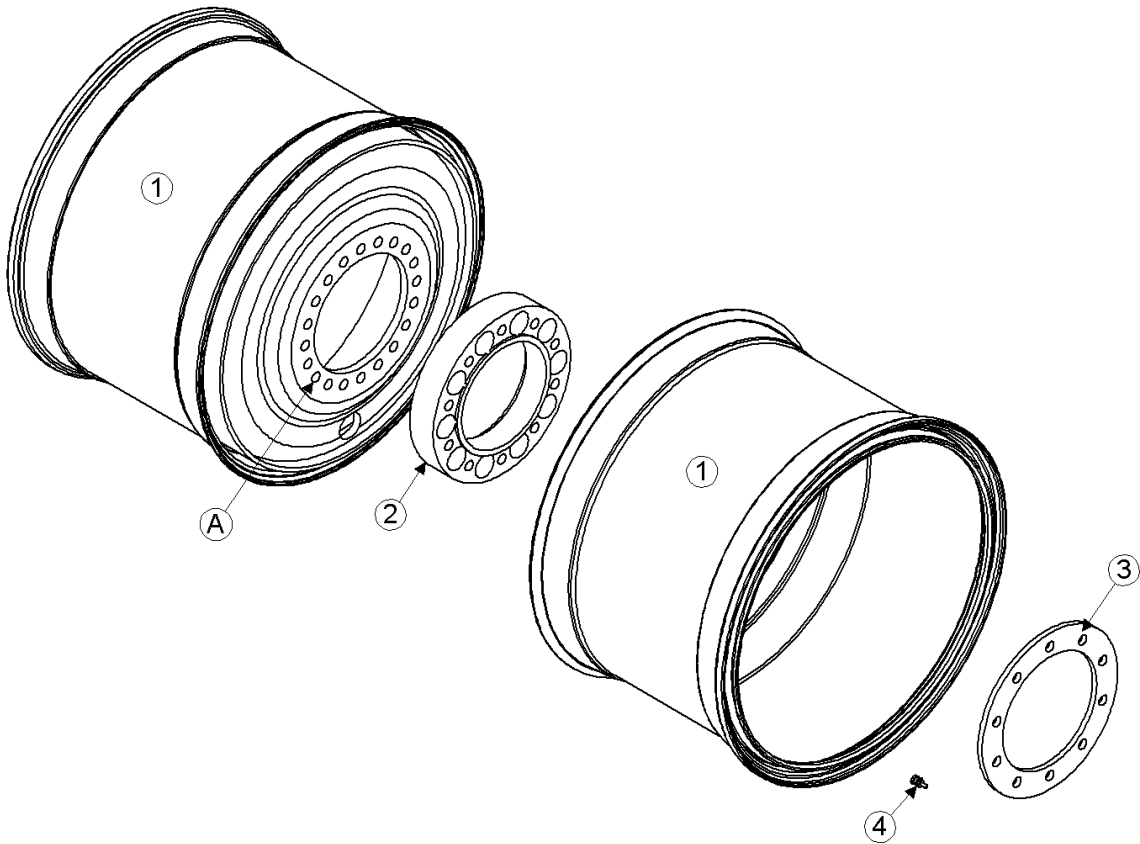


Model 2810 Hillco Leveling System
For Serial Numbers 2810-1001 thru 2810-1003

RADIAL PIN SLIP CLUTCH				
REF.	PART NO.	QTY.	PART NAME	DESCRIPTION
1	MC-136921	1	RADIAL PIN SLIP CLUTCH	
2	LM-226532	1	TM SPROCKET, RADIAL SLIP CLUTCH	
3	LM-244471	1	TM KEY, RADIAL SLIP CLUTCH	
RADIAL PIN SLIP CLUTCH FASTENERS				
REF.	PART NO.	QTY.	PART NAME	WHERE USED
A	F-HC8-08F20	4	HC8 1/2-20 X 1-1/4	
B	F-LWH-08	4	LW 1/2 HD	
C	F-SSS-06C08	2	SCREW, SOCKET SET 3/8-16 X 1/2	

Model 2810 Hillco Leveling System
For Serial Numbers 2810-1001 thru 2810-1003

WHEEL COMPONENTS

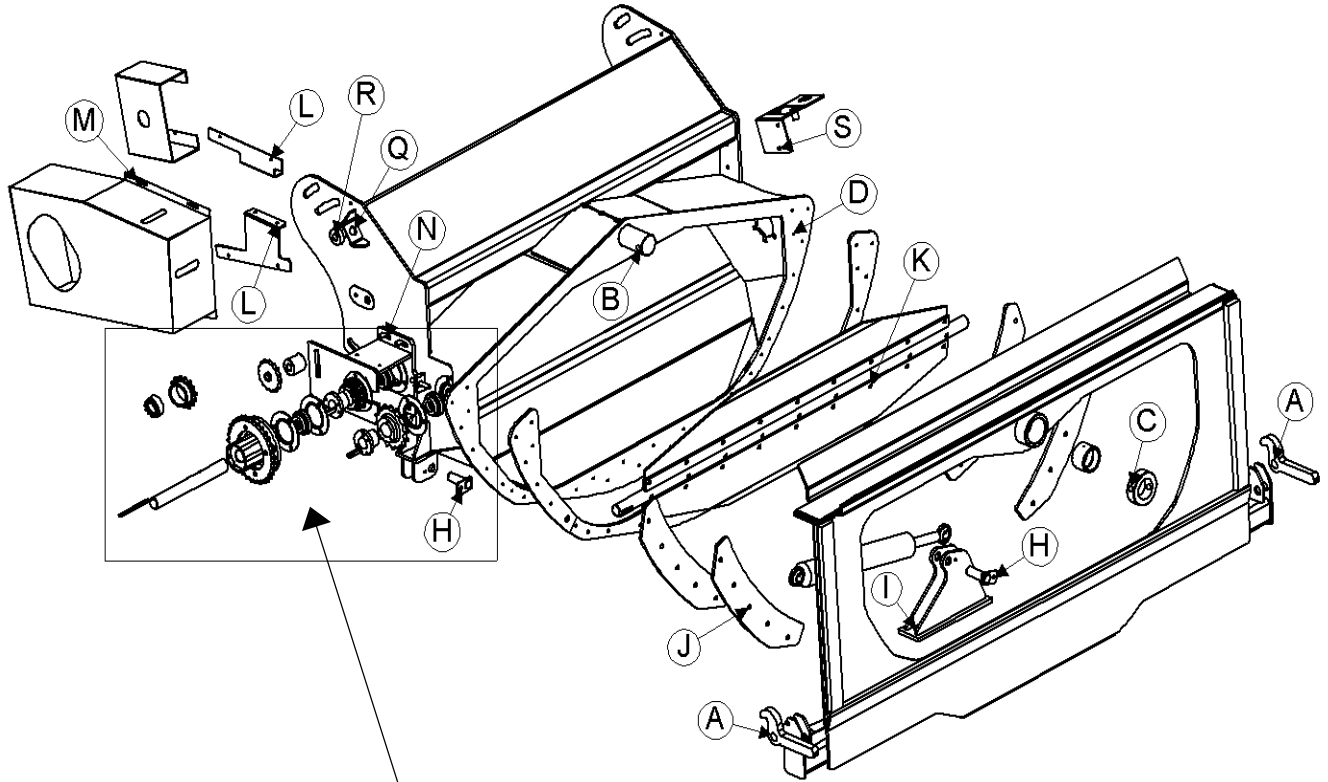


Model 2810 Hillco Leveling System
For Serial Numbers 2810-1001 thru 2810-1003

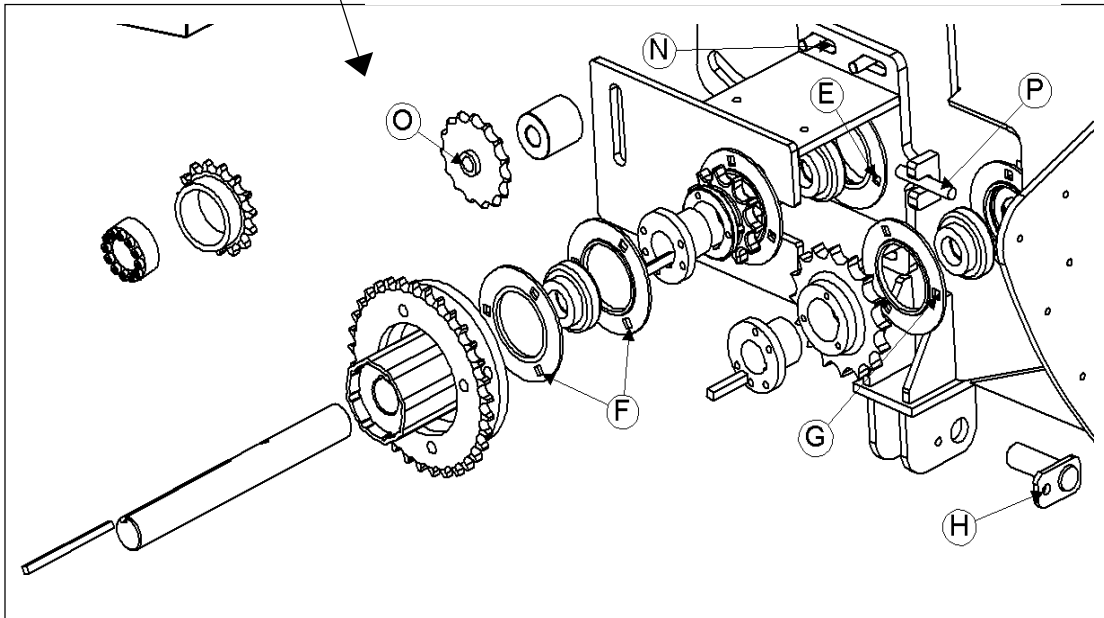
WHEEL COMPONENTS				
FOR COMBINES WITH 24.5-32 WHEELS AND TIRES				
REF.	PART NO.	QTY.	PART NAME	DESCRIPTION
1	MC-140211	4	WHEEL ASM, 32 X 21.00 COMPLETE	
2	LP-252211	2	LM SPACER, DUAL WHEEL	
3	LM-252231	2	LM WASHER, DUAL WHEEL	
4	MC-141941	4	VALVE STEM	
NS	MC-140231	4	TIRE, RADIAL, AT, DT, TLR1W	
WHEEL FASTENERS				
FOR COMBINES WITH 24.5-32 WHEELS AND TIRES				
REF.	PART NO.	QTY.	PART NAME	WHERE USED
A	F-HC-22M150E	20	HC-10.9 M22 X 1.5 X 150	HD WHEELS WITH SPACER
A	CNH PART NUMBER: 336945	20	NUTS	

Model 2810 Hillco Leveling System
For Serial Numbers 2810-1001 thru 2810-1003

TRANSITION FASTENERS



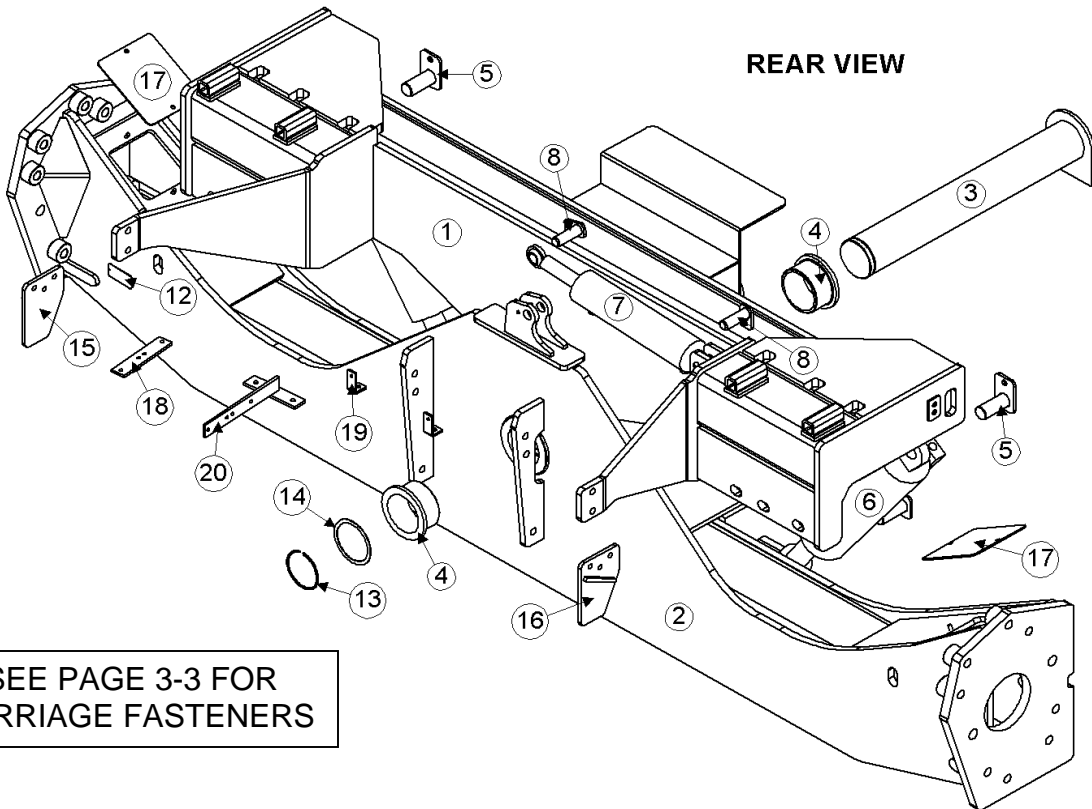
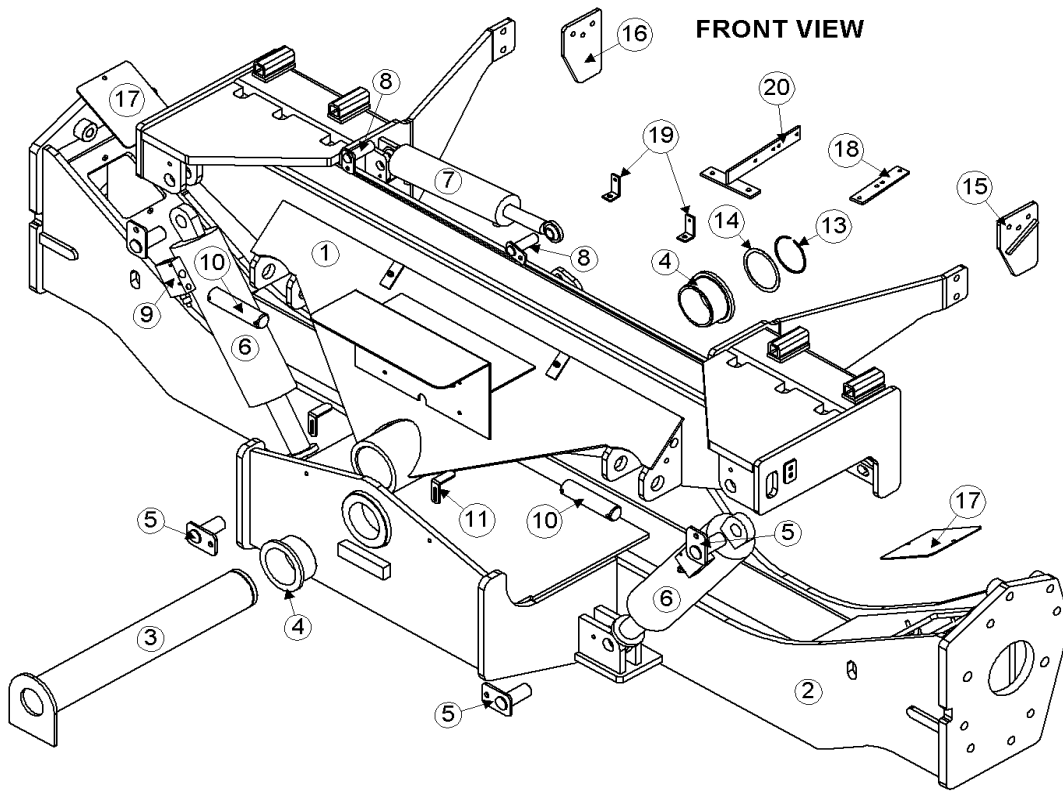
DRIVE COMPONENT FASTENERS DETAIL



Model 2810 Hillco Leveling System
For Serial Numbers 2810-1001 thru 2810-1003

TRANSITION FASTENERS				
REF.	PART NO.	QTY.	PART NAME	WHERE USED
A	F-PCL-16X32	2	PIN, CLEVIS, 1 X 2	HEADER LOCK ARM
A	F-PCT-03X32	2	PIN, COTTER, 3/16 X 2	HEADER LOCK ARM
A	F-PQR-08X32	2	PIN, QUICK RELEASE 1/2" DIA. X 2"	HEADER LOCK ARM
B	F-MB-14NR40	3	BUSHING, MACH 14 GA, NR, 2-1/2" ID	TT PIVOT PIN
C	F-HC-16M120E	1	HC-10.9 M16 X 2.00 X 120	TT PIVOT PIN COLLAR
C	F-HNS-16ME	1	HN-10.9 M16 X 2.00 STV	TT PIVOT PIN COLLAR
D	F-FHS-8M016E	29	FHSC-10.9 M8 X 1.25 X 16	TT FACE PLATE
E	F-HCF-10M016F	3	FLHC-8.8 M10 X 1.50 X 16	INNER JACKSHAFT BEARING
F	F-CB-10M030F	3	CARR-8.8 M10 X 1.50 X 30	OUTER JACKSHAFT BEARING
F	F-HNF-10MF	3	FLHN-8.8 M10 X 1.50	OUTER JACKSHAFT BEARING
G	F-CB-10M030F	6	CARR-8.8 M10 X 1.50 X 30	TT BEATER BRNG
G	F-HNF-10MF	6	FLHN-8.8 M10 X 1.50	TT BEATER BRNG
H	F-HCF-10M020E	2	MM FLHC-10.9 M10 X 1.50 X 20	SLAVE CYLINDER MOUNT PIN
I	F-HC-16M050E	3	HC-10.9 M16 X 2.00 X 50	ROD MNT
I	F-HNS-16ME	3	HN-10.9 M16 X 2.00 STV	ROD MNT
J	F-HCF-12M040E	10	FLHC-10.9 M12 X 1.75 X 40	BACKING PLATES
K	F-HNF-12ME	18	FLHN-10.9 M12 X 1.75	STEEL PADDLES
K	F-HCF-12M030E	18	FLHC-10.9 M12 X 1.75 X 30	STEEL PADDLES
L	F-HC-8M025F	4	HC-8.8 M8 X 1.25 X 25	MAIN BTR DRIVE SHIELD BRKT
L	F-HNF-8MF	4	FLHN-8.8 M8 X 1.25	MAIN BTR DRIVE SHIELD BRKT
M	F-HC-8M016F	4	HC-8.8 M8 X 1.25 X 16	MAIN BTR DRIVE SHIELD
M	F-HNF-08MF	4	FLHN-8.8 M8 X 1.25	MAIN BTR DRIVE SHIELD
NS	F-HC-8M025F	2	HC-8.8 M8 X 1.25 X 25	INNER BTR DRIVE SHIELD
NS	F-HNF-8MF	2	FLHN-8.8 M8 X 1.25	INNER BTR DRIVE SHIELD
N	F-HNF-12ME	4	FLHN-10.9 M12 X 1.75	TT 80P CHAIN ADJUSTER
O	F-HC-16M110E	1	HC-10.9 M16 X 2.0 X 110	60P IDLER SPROCKET
O	F-HNS-16ME	1	HN-10.9 M16 X 2.0 STV	60P IDLER SPROCKET
O	F-FWH-10	5	FW 5/8 HD	60P IDLER SPROCKET
P	F-FWH-08	2	FW 1/2 HD	TT 80P CHAIN ADJUSTER
P	F-HNJ-12MF	2	HN-8.8 M12 X 1.75 JAM	TT 80P CHAIN ADJUSTER
Q	F-EYB-20M150E	2	EYEBOLT M20 X 2.50 X 150	ANGLE ADJUSTMENT
Q	F-HNF-20ME	4	FLHN-10.9 M20 X 2.50	ANGLE ADJUSTMENT
R	F-CB-12C56	2	CARR-GR. 5 3/4-10 X 3-1/2	ANGLE ADJUSTMENT
R	F-HNF-12C	2	FLHN-GR. 5 3/4-10	ANGLE ADJUSTMENT
S	F-HCF-10M025E	2	FLHC-10.9 M10 X 1.50 X 25	HEADER HYDRAULIC COUPLER MNT
S	F-HNF-10ME	2	FLHN-10.9 M10 X 1.50	HEADER HYDRAULIC COUPLER MNT

3 CARRIAGE



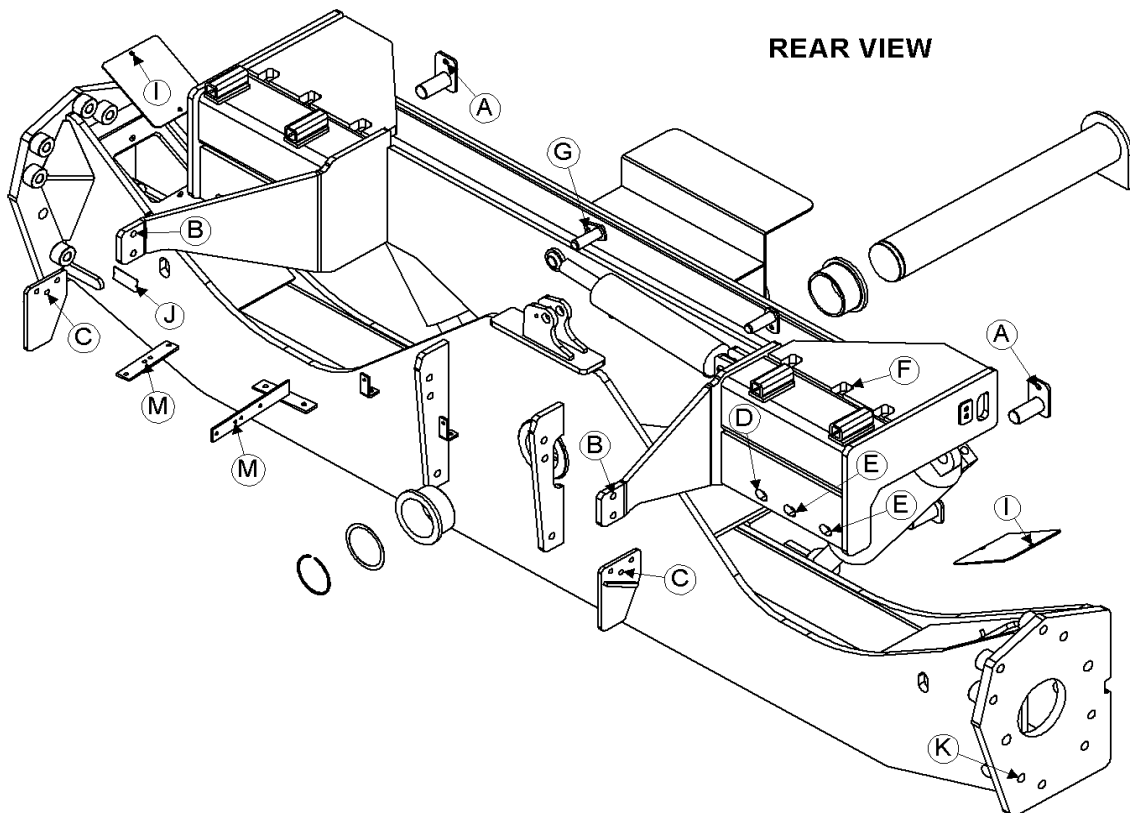
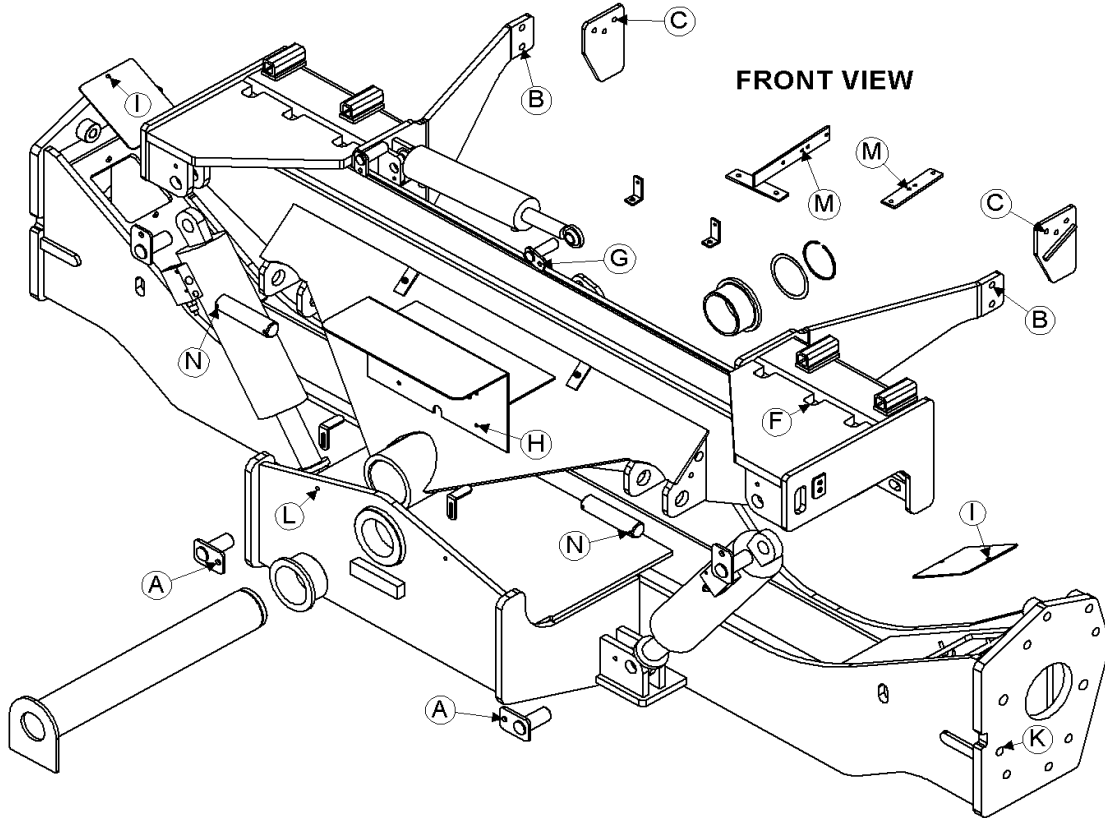
SEE PAGE 3-3 FOR
CARRIAGE FASTENERS

Model 2810 Hillco Leveling System
For Serial Numbers 2810-1001 thru 2810-1003

CARRIAGE COMPONENTS				
REF.	PART NO.	QTY.	PART NAME	DESCRIPTION
1	LA-251491	1	CO ASM	
2	LA-251531	1	CU ASM	
3	LA-247481	1	CM ASM, MAIN PVT PIN	
4	LP-251071	2	CO BUSHING, PIVOT	
5	LA-230551	4	CM PIN ASM, MAIN CYLINDER	
6	HC-102218	2	CYLINDER, MAIN	SEE HYDRAULICS PAGE
7	HC-101842	1	CYLINDER, MASTER	SEE HYDRAULICS PAGE
8	LA-229071	4	TM PIN ASM, TRIM CYLINDER	
9	HC-139151	2	VALVE, 3-PORT COUNTERBALANCE	SEE HYDRUALICS PAGE
10	LM-253791	2	CM PIN, HEADER LIFT CYLINDER	
11	LP-251551	2	EM PLATE, LIMIT STOP	
12	LL20-100790	1	PLATE, SERIAL NUMBER	
13	MC-138651	1	SNAP RING 4"	
14	MC-138641	2	WASHER 4.016" ID X 4.764" OD X .048	
15	LA-251471	1	CM ASM, LEFT SWING ARM MNT	
16	LA-251481	1	CM ASM, RIGHT SWING ARM MNT	
17	LP-251461	2	CM PLATE, FINAL BOLT COVER	
NS	MC-137501	?	WASHER, QUICK REPAIR 2"	OPTIONAL -- SAFETY STOP
NS	MC-137251	?	COLLAR, 2- PIECE, CLAMPING 2" BORE	OPTIONAL -- SAFETY STOP -- QTY AS NEEDED
MISCELLANEOUS CARRIAGE COMPONENTS				
REF.	PART NO.	QTY.	PART NAME	DESCRIPTION
18	LM-251861	1	HM FLAT, HYDRO HOSE BRACKET	
19	LM-251871	2	HM MOUNT, BRAKE LINE	
20	LA-251831	1	HM ASM, HYDRO HOSE BRACKET	
NS	HC-140461	2	BEHRINGER TWIN CLAMP .875 DIAMETER	ON OVERCARRIAGE HOSES BETWEEN CYLINDERS
NS	HC-139451	2	BEHRINGER TWIN COVER PLATE (FOR .875)	ON OVERCARRIAGE HOSES BETWEEN CYLINDERS
NS	HC-139461	2	BEHRINGER TWIN BOLT (FOR .875)	ON OVERCARRIAGE HOSES BETWEEN CYLINDERS
NS	HC-140641	4	BEHRINGER STD. CLAMP 2" DIAMETER	HYDRO HOSES
NS	HC-140651	4	BEHRINGER STD. COVER PLATE	HYDRO HOSES

Model 2810 Hillco Leveling System
For Serial Numbers 2810-1001 thru 2810-1003

CARRIAGE FASTENERS

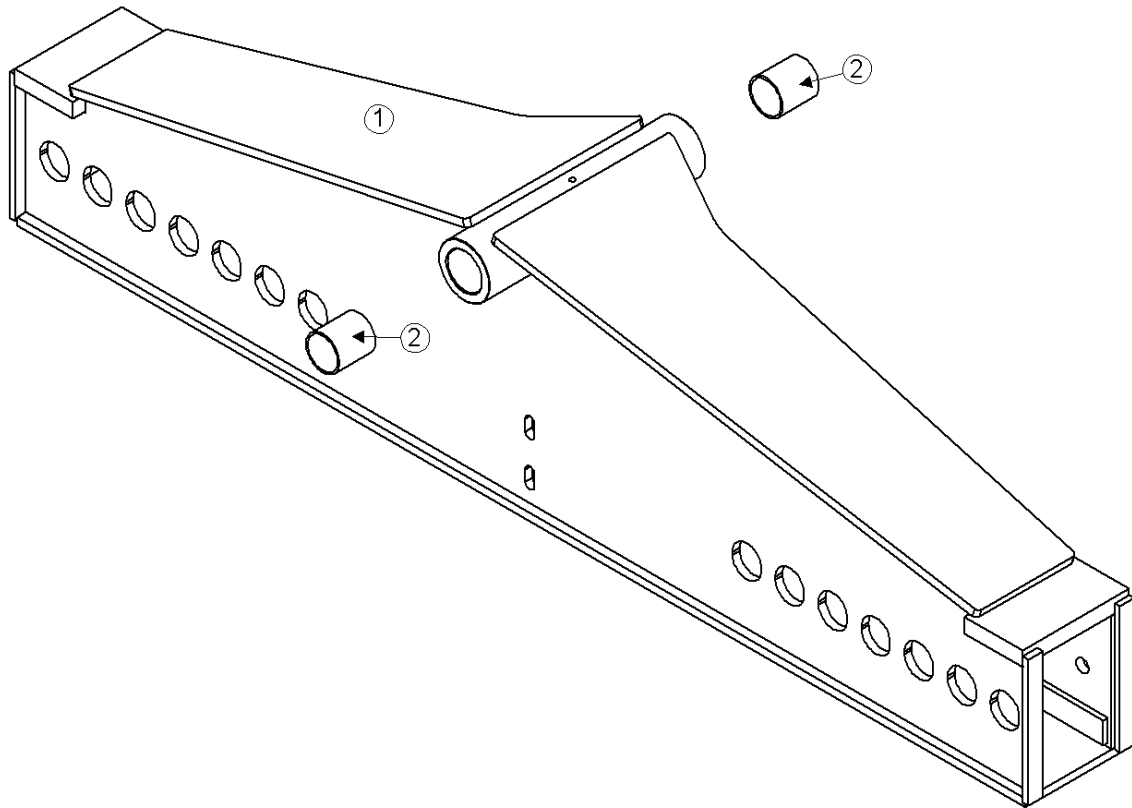


Model 2810 Hillco Leveling System
For Serial Numbers 2810-1001 thru 2810-1003

CARRIAGE FASTENERS				
REF.	PART NO.	QTY.	PART NAME	WHERE USED
A	F-HCF-12M025F	4	FLHC-8.8 M12 X 1.75 X 25	LEVELING CYL MNT PIN
B	F-HC-16M050E	4	HC-10.9 M16 X 2.00 X 50	OC SWING ARM PLATE
B	F-HNS-16ME	4	HN-10.9 M16 X 2.00 STV	OC SWING ARM PLATE
C	F-HCF-12M030E	6	FLHC-10.9 M12 X 1.75 X 30	SWING ARM MOUNTING BRACKET
C	F-HNF-12MF	6	FLHN-8.8 M12 X 1.75	SWING ARM MOUNTING BRACKET
D	F-HC-20M070E	2	HC-10.9 M20 X 2.5 X 70	OC REAR MOUNTING PLATE
E	F-HC-20M120	4	HC-10.9 M20 X 2.5 X 120	OC REAR MOUNTING PLATE
F	F-HC-20M280E	6	HC-10.9 M20 X 2.5 X 280	OC BOTTOM MOUNTING PLATE
G	F-HCF-10M020E	2	FLHC-10.9 M10 X 1.50 X 20	MASTER CYL MNT PIN
H	F-HCF-08M020E	4	FLHC-10.9 M8 X 1.25 X 20	ELECTRICAL ASM TO OC
H	F-HNF-08ME	4	FLHN-10.9 M8 X 1.25	ELECTRICAL ASM TO OC
I	F-HNF-8MF	4	FLHN-10.9 M8 X 1.25	UC FINAL BOLT COVER PLATES
J	F-UDS-#7X06	2	#7 X 3/8 U-DRIVE SCREW	SERIAL NUMBER PLATE
K	F-SHC-20M060E	4	SHCS-10.9 M20 X 2.50 X 60	FINAL DRIVES
L	F-HC-8M040F	2	HC-8.8 M8 X 1.25 X 40	LIMIT SWITCH STOPS
L	F-HNF-08MF	2	FLHN-8.8 M8 X 1.25	LIMIT SWITCH STOPS
M	F-HC-6M090F	8	HC-8.8 M6 X 1.0 X 90	HYDRO HOSE CLAMPS
M	F-HNF-6MF	8	FLHN-8.8 M6 X 1.0	HYDRO HOSE CLAMPS
N	F-PCT-05X48	4	COTTER PIN 5/16 X 3	HEADER LIFT CYLINDER PINS
N	F-MB-14WR26	4	BUSHING, MACH 14 GA NR 1-5/8" ID	HEADER LIFT CYLINDER PINS

Model 2810 Hillco Leveling System
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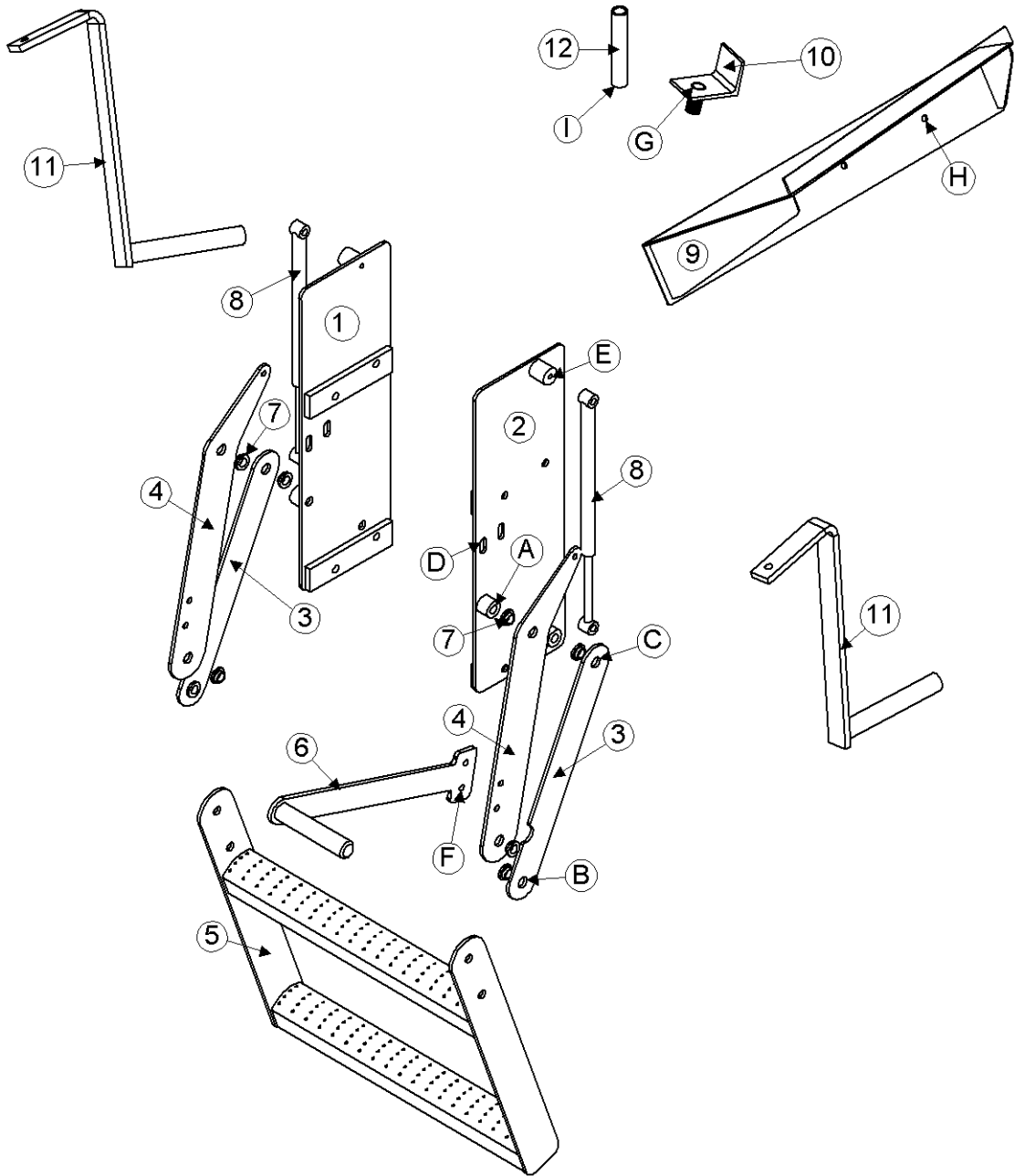
4 DROP AXLE



Model 2810 Hillco Leveling System
For Serial Numbers 2810-1001 thru 2810-1003

DROP AXLE COMPONENTS				
REF.	PART NO.	QTY.	PART NAME	DESCRIPTION
1	LA-252161	1	DA ASM	
2	MC-140791	2	REAR AXLE PIVOT SLEEVE	DROP AXLE PIVOT BUSHING
DROP AXLE FASTENERS				
REF.	PART NO.	QTY.	PART NAME	WHERE USED
FOR LEVELING SYSTEM WITH SERIAL NUMBER 2810-1001 ONLY				
NS	F-HC-20M170F	2	HC-8.8 M20 X 2.5 X 170	REAR AXLE ROTATION STOPS
NS	F-HNF-20MF	2	FLHN-8.8 M20 X 2.5	REAR AXLE ROTATION STOPS
FOR LEVELING SYSTEM WITH SERIAL NUMBERS 2810-1002 TO 2810-1003				
**ALL FASTENERS USED ON THE DROP AXLE FOR THESE SERIAL NUMBERS ARE ORIGINAL EQUIPMENT				

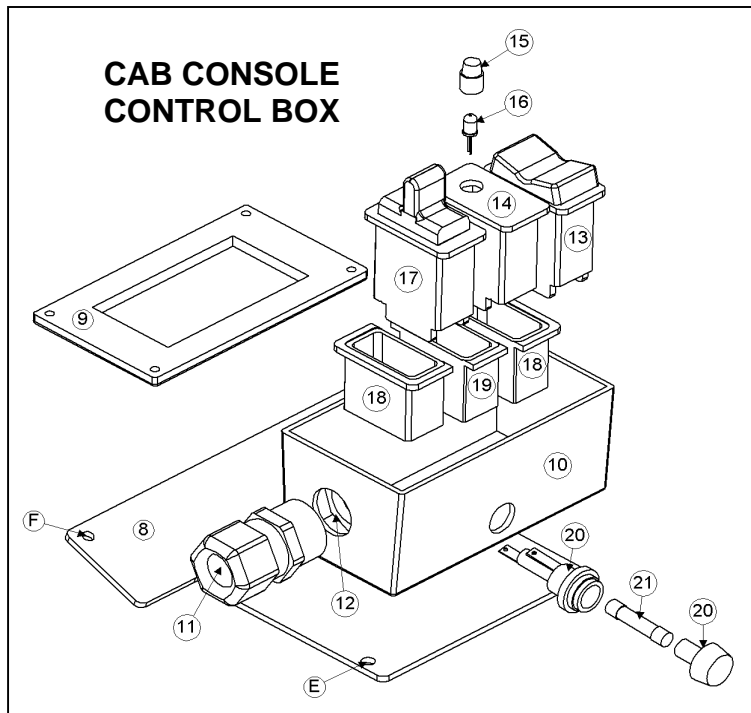
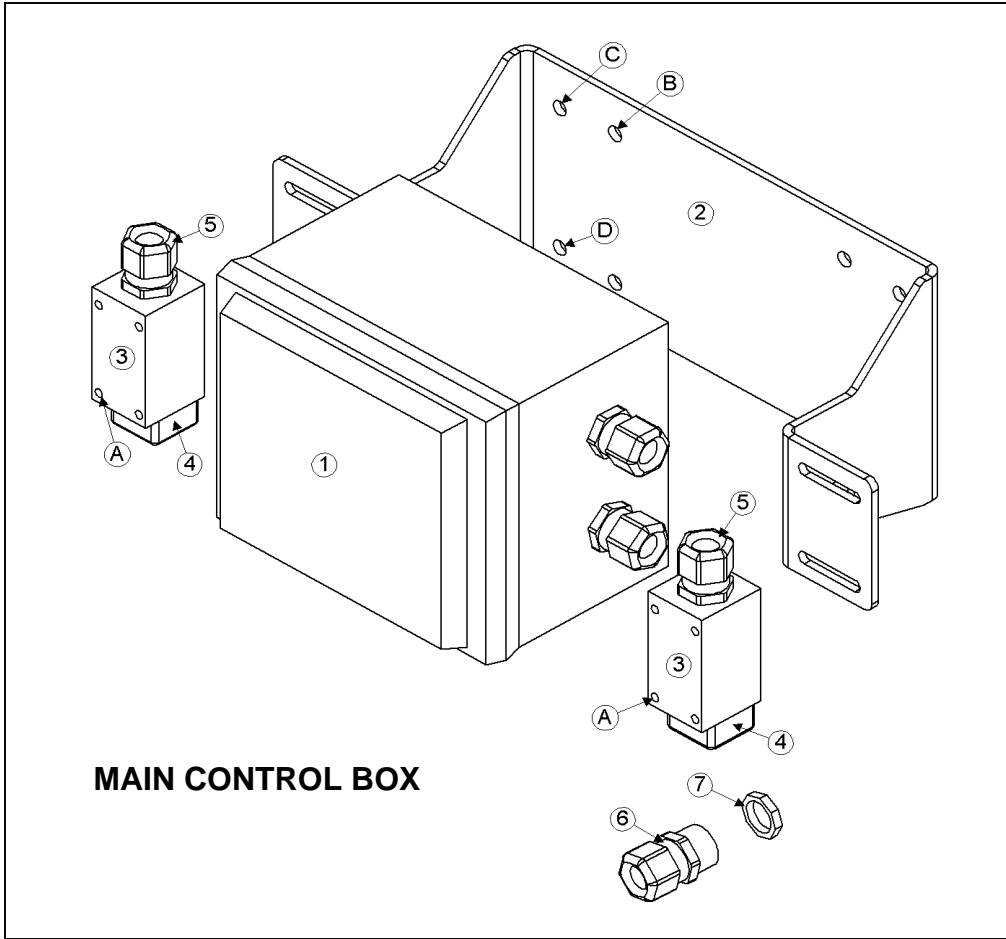
5 LADDER



Model 2810 Hillco Leveling System
For Serial Numbers 2810-1001 thru 2810-1003

LADDER COMPONENTS				
REF.	PART NO.	QTY.	PART NAME	WHERE USED
1	LA-252332	1	LM ASM, LEFT LADDER MNT	
NS	LA-252331	1	LM ASM, LEFT LADDER MNT	<i>USED ONLY ON 2810-1001</i>
2	LA-252342	1	LM ASM, RIGHT LADDER MNT	
NS	LA-252341	1	LM ASM, RIGHT LADDER MNT	<i>USED ONLY ON 2810-1001</i>
3	LM-252262	2	LM PLATE, FOLDING LADDER LINK	
NS	LM-252261	2	LM PLATE, FOLDING LADDER LINK	<i>USED ONLY ON 2810-1001</i>
4	LM-252272	2	LM PLATE, UPPER ARM	
NS	LM-252271	2	LM PLATE, UPPER ARM	<i>USED ONLY ON 2810-1001</i>
5	LA-252322	1	LM STEP ASM, FOLDING LADDER	
NS	LA-252321	1	LM STEP ASM, FOLDING LADDER	<i>USED ONLY ON 2810-1001</i>
6	LA-248861	1	LM ASM, LADDER HANDLE	
7	MC-134941	8	FLANGED BUSHING	
8	MC-139251	2	GAS CHARGED LIFT SUPPORT	
NS	MC-134931	2	LIFT SUPPORT BRACKETS (PAIR)	
9	LA-253901	1	LM ASM, LADDER WEDGE	
10	LA-253961	1	LM ASM, LADDER STOP	
11	LA-251801	2	LM ASM, SIDE STEP SUPPORT	
12	LS-256381	1	LM SPACER, FLASHING LIGHT	
LADDER FASTENERS				
REF.	PART NO.	QTY.	PART NAME	WHERE USED
A	F-HC-12M050F	2	HC-8.8 M12 X 1.75 X 50	LADDER TOP SIDE PLATE PIVOT
A	F-HNS-12ME	2	HN-10.9 M12 X 1.75 STV	LADDER PIVOTS
B	F-HC-12M030F	4	HC-8.8 M12 X 1.75 X 30	LADDER MIDDLE PIVOTS
B	F-HNS-12ME	4	HN-10.9 M12 X 1.75 STV	LADDER PIVOTS
C	F-HC-12M060F	2	HC-8.8 M12 X 1.75 X 60	LADDER BOTTOM SIDE PLT PIVOTS
C	F-HNS-12ME	2	HN-10.9 M12 X 1.75 STV	LADDER PIVOTS
D	F-HC-10M035F	4	HC-8.8 M10 X 1.50 X 35	LADDER SIDE PLATE MOUNTS
E	F-HNJ-05C	2	HN5 5/16-18 JAM NUT	LADDER BALL STUD
E	F-LW-05	4	LW 5/16	LADDER BALL STUD
F	F-HC-08M025F	2	HC-8.8 M8 X 1.25 X 25	LADDER HANDLE
F	F-HNF-08MF	2	FLHN-8.8 M8 X 1.25	LADDER HANDLE
G	F-HN5-12C	1	HN5 3/4-10	LADDER STOP
G	F-LW-12	1	LW 3/4	LADDER STOP
H	F-HCF-8M020E	3	FLHC-10.9 M8 X 1.25 X 20	LADDER WEDGE
H	F-HNF-8MF	3	FLHN-8.8 M8 X 1.25	LADDER WEDGE
I	F-HC-12M280F	1	HC- 8.8 M12 X 1.75 X 280	FLASHING LIGHT BRACKET

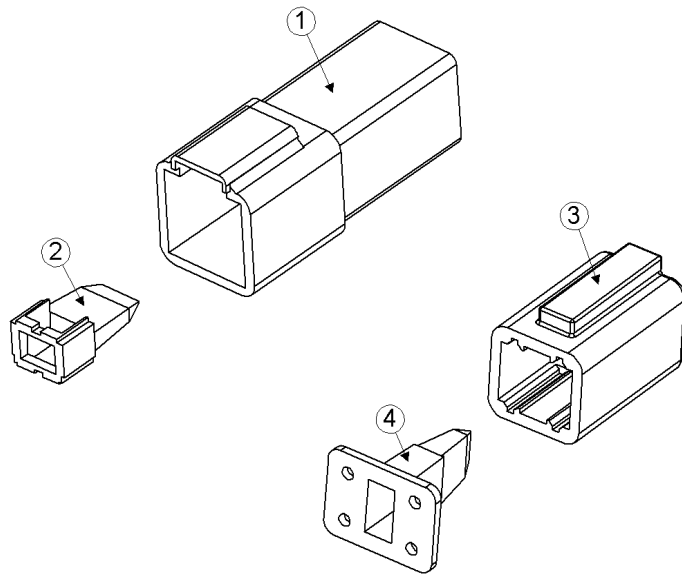
6 ELECTRICAL



Model 2810 Hillco Leveling System
For Serial Numbers 2810-1001 thru 2810-1003

MAIN ELECTRICAL BOX COMPONENTS				
REF.	PART NO.	QTY.	PART NAME	DESCRIPTION
ASM	LA-254471	1	LEVELING CONTROLLER ASM	
1	EC-140611	1	AUTOMATIC CAB LEVELER	
2	LP-251431	1	EM MOUNT, LEVELING BOX	
3	EC-100557	2	BODY, LIMIT SWITCH	
4	EC-100692	2	HEAD, LIMIT SWITCH STRAIGHT PLUNGER	
5	EC-138781	2	STRAIN RELIEF, NYLON, BLK, 1/2 NPT	
6	EC-141891	1	STRAIN RELIEF, NYLON, BLK	
7	EC-141901	1	STRAIN RELIEF NUT, NYLON, BLK	
ELECTRICAL BOX FASTENERS				
A	F-PHM-5M050F	8	PHMS M5 X 0.8 X 50	LIMIT SWITCH MNT
A	F-HNF-5MF	8	FLHN-8.8 M5 X 0.8	LIMIT SWITCH MNT
B	F-PHM-6M020F	4	PHMS M6 X 1.0 X 20	LEVELING BOX MOUNT
B	F-HNF-6MF	4	FLHN-8.8 M6 X 1.0	LEVELING BOX MOUNT
C	F-HCF-08M020E	4	FLHC-10.9 M8 X 1.25 X 20	ELECTRICAL PLATE TO OC
C	F-HNF-08ME	4	FLHN-10.9 M8 X 1.25	ELECTRICAL PLATE TO OC
D	F-LWE-05	1	LW 5/16, EXTERNAL STAR	EXTERNAL GROUND WIRE
CAB CONSOLE CONTROL BOX COMPONENTS				
REF.	PART NO.	QTY.	PART NAME	DESCRIPTION
ASM	LA-254452	1	EM ASM, CAB CONTROL BOX	
8	LM-251641	1	EM MOUNT, CAB CONSOLE	
9	LM-252611	1	EM LID, CAB CONTROL BOX	
10	LM-241122	1	EM, CAB CONTROL BOX	
11	EC-138791	1	STRAIN RELIEF, NYLON, BLK	
12	EC-138801	1	STRAIN RELIEF NUT, NYLON, BLK	
13	LA-259661	1	SWITCH ASM, LEFT-RIGHT	
14	LM-252621	1	EM MOUNT, MAX LEVEL LAMP	
15	EC-140761	1	LENSE, YELLOW	
16	EC-140871	1	LED	
17	LA-259671	1	SWITCH ASM, AUTO-OFF-MANUAL	
18	EC-140751	2	GANG MOUNT	
19	EC-140771	1	BEZEL, CENTER	
20	EC-136211	1	3AG FUSE HOLDER	
21	EC-136221	1	AGC-6A FUSE	
CAB CONSOLE CONTROL BOX FASTENERS				
E	F-PHM-#6C12	2	PHMS 6-32 X 3/4	CONSOLE BOX TO BRACKET
E	F-HNF-#6C	2	FLHN 6-32	CONSOLE BOX TO BRACKET
F	F-PHM-4M030F	2	PHMS M4 X 0.7 X 30	CONSOLE BOX TO BRACKET DASH

Model 2810 Hillco Leveling System
 For Serial Numbers 2810-1001 thru 2810-1003
ELECTRICAL CONNECTORS AND CABLES



#5 LA-54461
 EM CABLE ASM, BOX TO VALVE



#7 LA-261491 & LA-261501
 EM CABLE ASM, LIMIT SWITCH
 **Note: The limit switch cables differ only in length. The left cable (LA-261491) is 18" and the right cable (LA-264501) is 25".



#6 LA-252631
 EM CABLE ASM, LEVELING CABLE

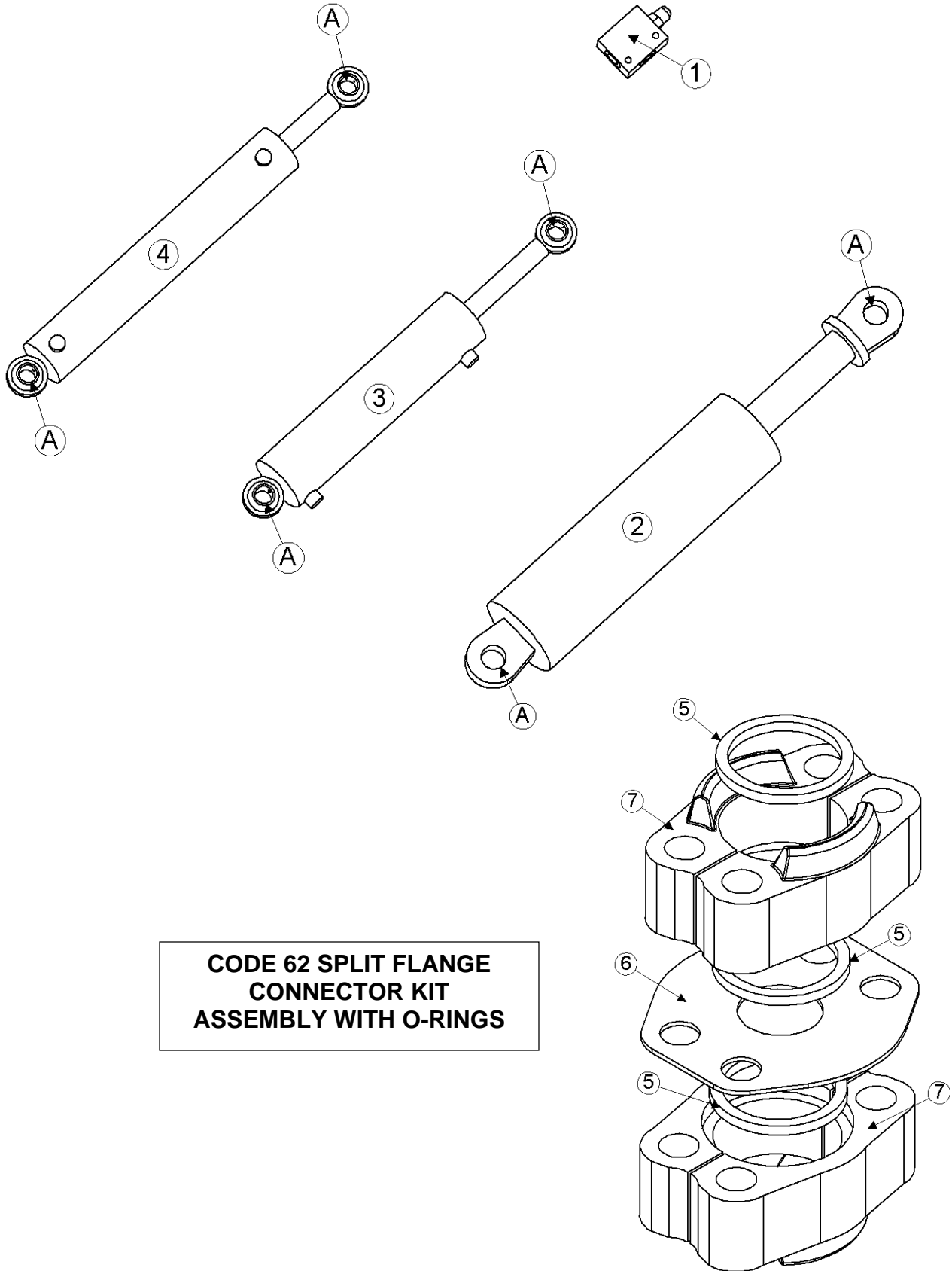


#8 LA-261511
 EM CABLE ASM, CAB TO BOX

Model 2810 Hillco Leveling System
For Serial Numbers 2810-1001 thru 2810-1003

ELECTRICAL CONNECTORS				
REF.	PART NO.	QTY.	PART NAME	DESCRIPTION
1	EC-100156	1	RECEPTACLE, 4 PIN	
2	EC-100158	1	WEDGE, 4 PIN	
3	EC-100157	1	PLUG, 4 SOCKET	
4	EC-100159	1	WEDGE, 4 SOCKET	
NS	EC-100165	4	SOCKET, SIZE 16 DEUTSCH	
NS	EC-100164	4	PIN, ELECTRICAL	
ELECTRICAL ASSEMBLIES				
REF.	PART NO.	QTY.	PART NAME	DESCRIPTION
5	LA-254461	1	EM CABLE ASM, BOX TO VALVE	
6	LA-252631	1	EM CABLE ASM, LEVELING	
7	LA-261491	1	EM CABLE ASM, LEFT LIMIT SWITCH	SEE NOTE BELOW DIAGRAM
7	LA-261501	1	EM CABLE ASM, RIGHT LIMIT SWITCH	SEE NOTE BELOW DIAGRAM
8	LA-261511	1	EM CABLE ASM, CAB TO BOX	

7 HYDRAULICS

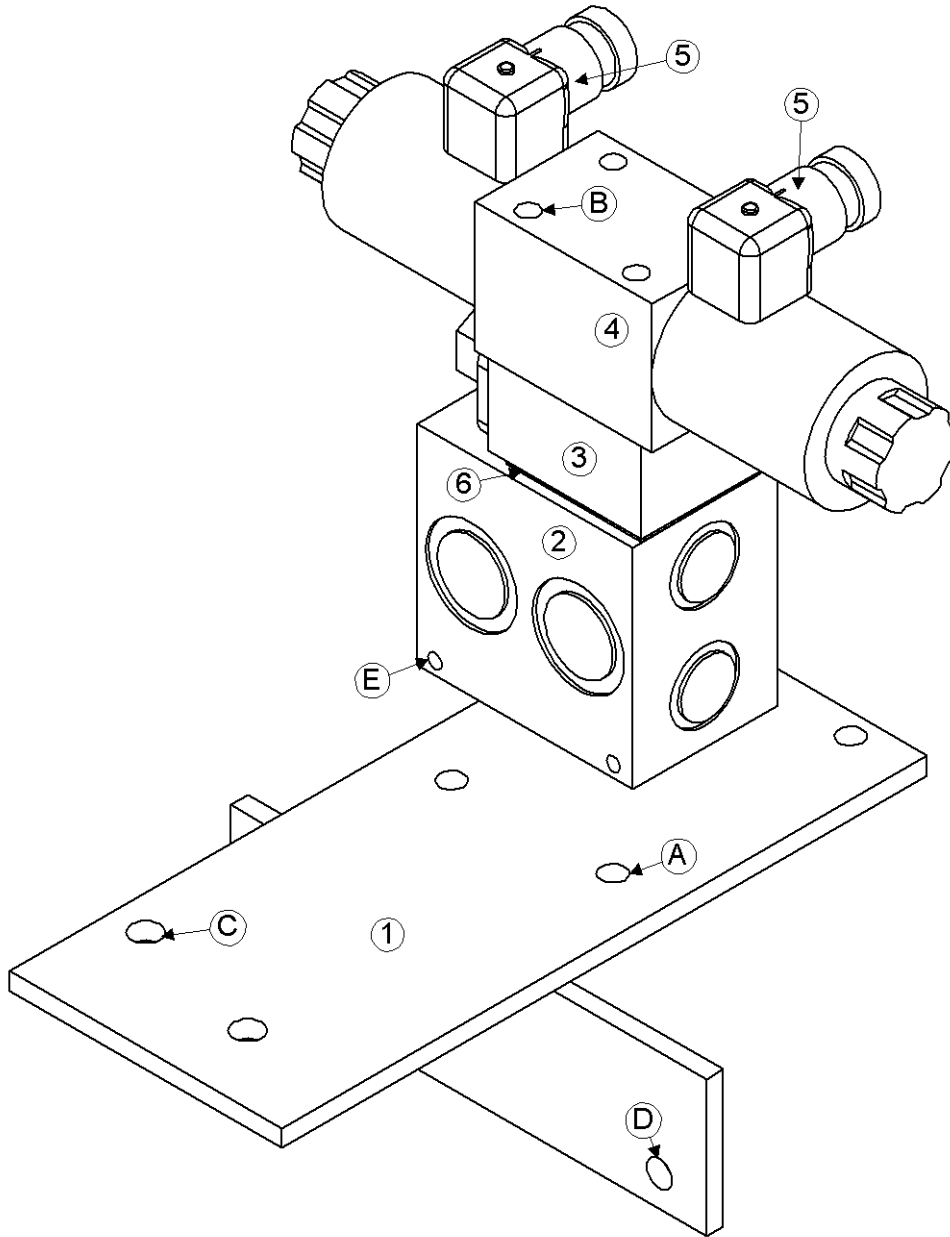


**CODE 62 SPLIT FLANGE
CONNECTOR KIT
ASSEMBLY WITH O-RINGS**

Model 2810 Hillco Leveling System
For Serial Numbers 2810-1001 thru 2810-1003

COUNTERBALANCE VALVE AND CYLINDERS				
REF.	PART NO.	QTY.	PART NAME	DESCRIPTION
1	HC-139151	2	VALVE, 3-PORT COUNTERBALANCE	
..	HC-139181	2	BODY, COUNTERBALANCE VALVE	
..	HC-139161	2	CARTRIDGE, COUNTERBALANCE VALVE	
NS	HC-140361	2	SEAL KIT, COUNTERBALANCE VALVE	
2	HC-102218	2	CYLINDER, MAIN	
NS	HC-134251	2	SEAL KIT, MAIN CYLINDER	
3	HC-101842	1	CYLINDER, MASTER	
NS	HC-134201	1	SEAL KIT, MASTER CYLINDER	
4	HC-100706	1	CYLINDER, SLAVE	
NS	HC-134191	1	SEAL KIT, SLAVE CYLINDER	
CODE 62 SPLIT FLANGE CONNECTOR KIT				
REF.	PART NO.	QTY.	PART NAME	DESCRIPTION
ASM	LA-254951	2	KIT, HOSE COUPLER, 1-1/4" CODE 62	
5	HC-140431	6	O-RING, CODE 62 CONNECTOR (SQUARE) #20	
6	HC-140441	2	PLATE, CODE 62,#20	
7	HC-140451	4	CODE 62, #20 SPLIT FLANGE KIT	
NS	F-HC-12M070E	8	HC-10.9 M12 X 1.75 X 70	
NS	F-HNS-12ME	8	HN-10.9 M12 X 1.75 STV	
HYDRAULIC FASTENERS				
REF.	PART NO.	QTY.	PART NAME	WHERE USED
A	F-SSS-04F04	8	SET SCREW, 1/4-28 X 1/4	MASTER, SLAVE, & MAIN CYLINDERS

Model 2810 Hillco Leveling System
For Serial Numbers 2810-1001 thru 2810-1003
HYDRAULIC MANIFOLD



Model 2810 Hillco Leveling System
For Serial Numbers 2810-1001 thru 2810-1003

MANIFOLD COMPONENTS				
REF.	PART NO.	QTY.	PART NAME	DESCRIPTION
1	LA-251611	1	HM PLATE, MANIFOLD MOUNT	
2	HC-138861	1	MANIFOLD, SINGLE STATION	
3	HC-101264	1	SHUTTLE ASM, LOAD SENSE	
..	HC-101021	1	CARTRIDGE, LOAD SENSE VALVE	
..	HC-101022	1	BODY, LOAD SENSE VALVE	
NS	HC-102082	1	SEAL KIT, LOAD SENSE SHUTTLE ASM	
4	HC-140411	1	VALVE, DIRECTIONAL CONTROL, PROPORTIONAL	
NS	LM-250111	1	ORIFICE, .128 "P" PORT ON DIRECTIONAL CONTROL VALVE	
NS	HC-142731	1	SEAL KIT, DIRECTIONAL CONTROL VALVE	
5	HC-140291	2	PLUG, DIN, LIGHTED	
6	HC-142761	1	SUBPLATE	
MANIFOLD FASTENERS				
REF.	PART NO.	QTY.	PART NAME	WHERE USED
A	F-HCF-08M020E	4	FLHC-10.9 M8 X 1.25 X 20	SECURES MANIFOLD TO MOUNTING PLATE
A	F-HNF-08ME	4	FLHN-10.9 M8 X 1.25	SECURES MANIFOLD TO MOUNTING PLATE
B	F-SHC-#10C52	4	SHCS 10-24 X 3-1/4	MANIFOLD ASM
B	F-LW-#10	4	LW #10	MANIFOLD ASM
C	F-HCF-10M025E	2	FLHC-10.9 M10 X 1.50 X 25	MANIFOLD ASM TO COMBINE
C	F-HNF-10ME	2	FLHN-10.9 M10 X 1.50	MANIFOLD ASM TO COMBINE
D	F-HCF-08M025E	2	FLHC-10.9 M8 X 1.25 X 25	MANIFOLD ASM TO COMBINE
D	F-HNF-08ME	2	FLHN-10.9 M8 X 1.25	MANIFOLD ASM TO COMBINE
E	F-HCF-05C08	4	FLHC-5 5/16-18 X 1/2	COUNTING BRACKET TO MANIFOLD BODY

Model 2810 Hillco Leveling System
For Serial Numbers 2810-1001 thru 2810-1003

HYDRAULIC HOSES

LEVELING AND TRIM				
REF.	PART NO.	QTY.	PART NAME	WHERE USED
NS	LA-140521	2	1/4" 100R2 HOSE 14" #6 FORS 90° X #6 FORS	INNER MAIN ROD TO COUNTERBALANCE VALVE PORT #3 (LEFT & RIGHT)
NS	LA-140531	1	1/2" 100R2 HOSE 104" #8 FORS 90° X #8 FORS STR	LEVELING PORT "A" TO COUNTERBALANCE VALVE PORT #2 RIGHT
NS	LA-140541	1	1/2" 100R2 HOSE 184-1/2" #8 FORS 90° X #8 FORS STR	LEVELING PORT "B" TO COUNTERBALANCE VALVE PORT #2 RIGHT
NS	LA-133631	2	1/2" 100R2 HOSE 82" #8 FORS X #8 FORS	OUTER MAIN ROD TO COUNTERBALANCE VALVE PORT #2 (LEFT & RIGHT)
NS	LA-140561	1	1/4" 100R2 HOSE 116" #6 FORS X #6 FORS	MASTER CYLINDER BASE TO SLAVE CYLINDER BASE
NS	LA-140571	1	1/4" 100R2 HOSE 138" #6 FORS X #6 FORS	MASTER CYLINDER ROD TO SLAVE CYLINDER ROD
NS	LA-140581	1	1/4" 100R2 HOSE 111" #6 FORS X #6 FORS	FIELD TRACKER "HEAD" PORT TO MASTER BASE
NS	LA-140591	1	1/4" 100R2 HOSE 104" #6 FORS X #6 FORS	FIELD TRACKER "ROD" PORT TO MASTER ROD
NS	HC-133541		ABRASION SLEEVE, NYLON -- 2.19" ID X 32"	HOSES TO TRIM VALVE AND SLAVE CYL
NS	LA-140491	1	1/4" 100R2 HOSE 35-1/2" #6 FORS X #4 FORS	LOAD SENSE LINE
NS	LA-140501	1	5/8" 100R2 HOSE 28" #10 FORS X #10 FORS	LEVELING VALVE PRESSURE HOSE
NS	LA-140511	1	5/8" 100R1 HOSE 26" #10 FORS X #10 FORS	LEVELING VALVE RETURN HOSE
GREASE				
NS	LA-140662	1	3/16 R1 GREASE HOSE 47" 1/8 MPT X 1/8 MPT	MAIN PIVOT PIN TO LH BULKHEAD BTM
NS	LA-140661	1	3/16 R1 GREASE HOSE 23" 1/8 MPT X 1/8 MPT	REMOTE GREASE LINE FROM MAIN PIVOT PIN TO SIDE
BRAKE HOSES				
NS	LA-140601	2	3/16 TITFLEX HOSE 54" #3 FJIC X #3 FJIC	LEFT & RIGHT BRAKE HOSES
NS	HC-140621	4	#3 FLARELESS TUBE FERRULE (VERSIL-FLARE)	BRAKE HOSES
NS	HC-140631	4	#3 FLARELESS TUBE NUT (VERSIL-FLARE)	BRAKE HOSES
NS	HA-U-3MJ3MJ	4	#3 MJIC X #3MJIC UNION	BRAKE HOSES
HYDRO HOSES				
NS	LA-140551	2	1-1/4" 6000 PSI WP 82" W/ CODE 62 FLANGE STR. X CODE 62 FLANGE 90°	HYDROSTATIC HOSE EXTENSIONS

Model 2810 Hillco Leveling System
For Serial Numbers 2810-1001 thru 2810-1003

HYDRAULIC ADAPTERS

LEVELING AND TRIM MANIFOLDS				
REF.	PART NO.	QTY.	PART NAME	WHERE USED
NS	HA-M-6MF6FF	1	#6 ORS SWIVEL NUT RUN TEE	LOAD SENSE LINE ON COMBINE
NS	HA-M-16FF16MF	2	#16 ORS SWIVEL NUT RUN TEE	PRESSURE AND TANK LINES ON COMBINE
NS	HA-S-16FF10MF	2	#16 FORS X # 10 MORS REDUCER W/ NUT	PRESSURE AND TANK LINES ON COMBINE
NS	HA-S-4FP10MO	1	#10 MORB X #4 FPIPE STR	PRESSURE GUAGE
NS	HA-L-4FP4MP	1	#4 PIPE 90 DEG STREET ELBOW	PRESSURE GUAGE
NS	HA-L-6FF6MF	2	#6 FORS X # 6 MORS 90°	FIELD TRACKER VALVE
NS	HA-A-10MO	1	#10 MORB ALLEN HEAD PLUG	"T" PORT
NS	HA-L-10MF10MO	1	#10 MORS X #10 MORB 90°	"T" PORT
NS	HA-S-10MF10MO	1	#10 MORS X #10 MORB STR	"P" PORT
NS	HA-L-10FF10MF	1	#10 FORS X #10 MORS 90°	"P" PORT
NS	HA-L-8MF8MO	1	#8 MORS X #8 MORB 90°	"A" LEVELING PORT
NS	HA-L-8FF8MF	1	#8 MORS X #8 FORS 90°	"B" LEVELING PORT
NS	HA-S-8MF8MO	1	#8 MORS X #8 MORB STR	"B" LEVELING PORT
NS	HA-S-4MF4M0	1	#4 MORS X #4 MORB STR	LOAD SENSE SHUTTLE
MAIN CYLINDER AND COUNTERBALANCE VALVE				
NS	HA-L-8MO8MO	2	#8 MORB X #8 MORB 90°	LEFT AND RIGHT COUNTERBALANCE VALVE PORT #1 TO MAIN CYL BASE
NS	HA-L-8MF8MO	2	#8 MORS X #8 MORB 90°	LEFT & RIGHT OUTER MAIN CYLINDER ROD
NS	HA-L-8MO6MF	2	#8 MORS X #6 MORS 90°	LEFT & RIGHT INNER MAIN CYINDER ROD
NS	HA-T-8MF8MO	2	#8 MORS X #8 MORB STR THREAD RUN TEE	LEFT & RIGHT COUNTERBALANCE VALVE PORT #2
NS	HA-L-6MF6MO	2	#6 MORS X # 6 MORB 90°	LEFT & RIGHT COUNTERBALANCE VALVE PORT #3
NS	HC-140471	2	ZERK, GREASE 1/4-28 90°	BASE END OF MAIN LEVELING CYLINDERS
NS	HA-L-8MO8MO	2	#8 MORB X #8 MORB 90°	POCV #1 LEFT AND RIGHT LEV CYL BASE
MASTER AND SLAVE CYLINDERS				
NS	HA-Q-6MF6MO	2	#6MORS X #6MORB STR THREAD BRANCH TEE	MASTER BASE AND ROD PORTS
NS	HA-L-6MF6MO	1	#6 MORS X #6 MORB 90°	SLAVE ROD PORT
NS	HA-F-6MF6MO	1	#6 MORS X #6 MORB 45°	SLAVE BASE PORT
GREASE				
NS	HA-S-2MN2FP	1	1/8 NPSM X 1/8 FPT BULKHEAD CONNECTOR	BULKHEAD CONNECTORS
NS	HA-NJ-2FN	4	1/8 NPSM BULKHEAD LOCKNUT	BULKHEAD CONNECTORS
NS	HA-L-2FP2MP	1	1/8 MPT 90 STREET EL	MAIN PIVOT PIN
NS	HC-138011	1	ZERK, GREASE 1/4-28 STR	MAIN PIVOT PIN
NS	HA-S-2FP2MN	3	1/8" NPSM X 1/8" FPT BULKHEAD CONNECTOR	GREASE BULKHEAD MOUNT
NS	HC-141231	1	ZERK, GREASE 1/8 MPT, 45°	DROP AXLE PIVOT PIN

Model 2810 Hillco Leveling System
For Serial Numbers 2810-1001 thru 2810-1003

8 MISCELLANEOUS

DOCUMENTS AND LABELS			
PART NO.	QTY.	PART NAME	DESCRIPTION
LL-133731	2	LABEL, GREASE 10 HRS	RH OVERCARRIAGE
LL-133731	1	LABEL, GREASE 10 HRS	LH OVERCARRIAGE
LL-133731	1	LABEL, GREASE 10 HRS	REAR AXLE
LL-133731	1	LABEL, GREASE 10 HRS	TT PVT PIN
LL-133731	1	LABEL, GREASE 10 HRS	RH TRANS SIDE PLT
LL-133731	1	LABEL, GREASE 10 HRS	HDR LIFT CYL MNT (MAIN PVT PIN)
LL-133731	2	LABEL, GREASE 10 HRS	MAIN LEV CYL BOTTOM (RH & LH)
LL-133741	2	LABEL, GREASE 50 HRS	MAIN LEV CYL BOTTOM (RH & LH)
LL-133741	1	LABEL, GREASE 50 HRS	BY BASE END OF SLAVE CYLINDER
LL-133741	2	LABEL, GREASE 50 HOURS	REAR FACE 12" ON BOTH SIDES OF PIVOT PIN
LL-133741	2	LABEL, GREASE 50 HRS	RH AND LH BULKHEAD MOUNT
LA-255951	1	PLATE, SERIAL NUMBER	LEFT REAR OF UNDERCARRIAGE
LL20-100773	2	DECAL, GRAY	HILLCO 2000 LEVELING SYSTEM
LL20-100782	1	LABEL, SAFETY	CAUTION LEVELING SYSTEM CAB
LL20-100783	6	DANGER, CRUSHING HAZARD	FRONT & REAR OF UC LEFT & RIGHT
LL20-100784	2	DANGER PINCH POINT	RH & LH UPPER TRANS FACE PLT
LL20-100785	1	LABEL, SAFETY	CAUTION MOVING STEP
LL20-100786	1	WARNING ELECTRONIC CRUSHING HAZARD	FRONT OF CONTROL BOX
LL20-100787	2	LABEL, SAFETY	CAUTION LEVELING SYSTEM HAZARD
LL20-100788	3	DANGER HYDRAULIC HAZARD	1- EA MAIN CYLINDER
LL20-101868	1	PLATE, CONSOLE SWITCH	
LL20-101869	1	PLATE, MAXIMUM LEVEL	
HOSE CLAMPS AND FASTENERS			
HC-140461	2	BEHRINGER TWIN CLAMP .875 DIAMETER	ON OC HOSES BETWEEN CYLINDERS
HC-139451	2	BEHRINGER TWIN COVER PLATE (FOR .875)	ON OC HOSES BETWEEN CYLINDERS
HC-139461	2	BEHRINGER TWIN BOLT (FOR .875)	ON OC HOSES BETWEEN CYLINDERS
F-HC-6M090F	8	HC-8.8 M6 X 1.0 X 90	HYDRO HOSE CLAMPS
F-HNF-6MF	8	FLHN-8.8 M6 X 1.0	HYDRO HOSE CLAMPS

9 PART NUMBER INDEX

PART NUMBER	PAGE NUMBER	PART NUMBER	PAGE NUMBER	PART NUMBER	PAGE NUMBER
CNH PART NUMBER: 336945	2-5	F-HCF-05C08	7-3	HA-A-10MO	7-6
EC-100156	6-3	F-HCF-08M020E	3-3, 6-1, 7-3	HA-F-6MF6MO	7-6
EC-100157	6-3	F-HCF-08M025E	7-3	HA-L-10FF10MF	7-6
EC-100158	6-3	F-HCF-10M016F	2-7	HA-L-10MF10MO	7-6
EC-100159	6-3	F-HCF-10M020E	2-7, 3-3	HA-L-2FP2MP	7-6
EC-100164	6-3	F-HCF-10M025E	2-7, 7-3	HA-L-4FP4MP	7-6
EC-100165	6-3	F-HCF-12M025F	3-3	HA-L-6FF6MF	7-6
EC-100557	6-1	F-HCF-12M030E	2-7, 3-3	HA-L-6MF6MO	7-6
EC-100692	6-1	F-HCF-12M040E	2-7	HA-L-8FF8MF	7-6
EC-136211	6-1	F-HCF-8M020E	5-1	HA-L-8MF8MO	7-6
EC-136221	6-1	F-HN5-12C	5-1	HA-L-8MO6MF	7-6
EC-138781	6-1	F-HNF-#6C	6-1	HA-L-8MO8MO	7-6
EC-138791	6-1	F-HNF-08ME	3-3, 6-1, 7-3	HA-M-16FF16MF	7-6
EC-138801	6-1	F-HNF-08MF	2-7, 3-3, 5-1	HA-M-6MF6FF	7-6
EC-140611	6-1	F-HNF-10ME	2-7, 7-3	HA-NJ-2FN	7-6
EC-140751	6-1	F-HNF-10MF	2-7	HA-Q-6MF6MO	7-6
EC-140761	6-1	F-HNF-12C	2-7	HA-S-10MF10MO	7-6
EC-140771	6-1	F-HNF-12ME	2-7, 2-7	HA-S-16FF10MF	7-6
EC-140871	6-1	F-HNF-12MF	3-3	HA-S-2FP2MN	7-6
EC-141891	6-1	F-HNF-20ME	2-7	HA-S-2MN2FP	7-6
EC-141901	6-1	F-HNF-20MF	4-1	HA-S-4FP10MO	7-6
F-CB-10M030F	2-7	F-HNF-5MF	6-1	HA-S-4MF4MO	7-6
F-CB-10M030F	2-7	F-HNF-6MF	3-3, 6-1, 8-1	HA-S-8MF8MO	7-6
F-CB-12C56	2-7	F-HNF-8MF	2-7, 3-3, 5-1	HA-T-8MF8MO	7-6
F-EYB-20M150E	2-7	F-HNJ-05C	5-1	HA-U-3MJ3MJ	7-5
F-FHS-8M016E	2-7	F-HNJ-12MF	2-7	HC-100706	2-1, 7-1
F-FWH-08	2-7	F-HNS-12ME	5-1, 7-1	HC-101021	7-3
F-FWH-10	2-7	F-HNS-16ME	2-7, 3-3	HC-101022	7-3
F-HC-08M025F	5-1	F-LW-#10	7-3	HC-101264	7-3
F-HC-10M035F	5-1	F-LW-05	5-1	HC-101842	3-1, 7-1
F-HC-12M030F	5-1	F-LW-12	5-1	HC-102082	7-3
F-HC-12M050F	5-1	F-LWE-05	6-1	HC-102218	3-1, 7-1
F-HC-12M060F	5-1	F-LWH-08	2-3	HC-133541	7-5
F-HC-12M070E	7-1	F-MB-14NR40	2-7	HC-134191	7-1
F-HC-12M280F	5-1	F-MB-14WR26	3-3	HC-134201	7-1
F-HC-16M050E	2-7, 3-3	F-PCL-16X32	2-7	HC-134251	7-1
F-HC-16M110E	2-7	F-PCT-03X32	2-7	HC-138011	7-6
F-HC-16M120E	2-7	F-PCT-05X48	3-3	HC-138861	7-3
F-HC-20M070E	3-3	F-PHM-#6C12	6-1	HC-139151	3-1, 7-1
F-HC-20M120	3-3	F-PHM-4M030F	6-1	HC-139161	7-1
F-HC-20M170F	4-1	F-PHM-5M050F	6-1	HC-139181	7-1
F-HC-20M280E	3-3	F-PHM-6M020F	6-1	HC-139451	3-1, 8-1
F-HC-22M150E	2-5	F-PQR-08X32	2-7	HC-139461	3-1, 8-1
F-HC-6M090F	3-3, 8-1	F-SHC-#10C52	7-3	HC-140291	7-3
F-HC8-08F20	2-3	F-SHC-20M060E	3-3	HC-140361	7-1
F-HC-8M016F	2-7	F-SSS-04F04	7-1	HC-140411	7-3
F-HC-8M025F	2-7	F-SSS-06C08	2-3	HC-140431	7-1
F-HC-8M040F	3-3	F-UDS-#7X06	3-3	HC-140441	7-1

Model 2810 Hillco Leveling System
For Serial Numbers 2810-1001 thru 2810-1003
PART NUMBER INDEX (CONTINUED)

PART NUMBER	PAGE NUMBER	PART NUMBER	PAGE NUMBER	PART NUMBER	PAGE NUMBER
HC-140451	7-1	LA-252342	5-1	LM-251881	2-1
HC-140461	3-1, 8-1	LA-252631	6-3	LM-252231	2-5
HC-140471	7-6	LA-253621	2-1	LM-252261	5-1
HC-140621	7-5	LA-253901	5-1	LM-252262	5-1
HC-140631	7-5	LA-253961	5-1	LM-252271	5-1
HC-140641	3-1	LA-254452	6-1	LM-252272	5-1
HC-140651	3-1	LA-254461	6-3	LM-252611	6-1
HC-141231	7-6	LA-254471	6-1	LM-252621	6-1
HC-142731	7-3	LA-254951	7-1	LM-253791	3-1
HC-142761	7-3	LA-255951	8-1	LM-253831	2-1
LA-133631	7-5	LA-259661	6-1	LM-253841	2-1
LA-140491	7-5	LA-259671	6-1	LM-253851	2-1
LA-140501	7-5	LA-259821	2-1	LM-253861	2-1
LA-140511	7-5	LA-261491	6-3	LM-255211	2-1
LA-140521	7-5	LA-261501	6-3	LP-213242	2-1
LA-140531	7-5	LA-261511	6-3	LP-249871	2-1
LA-140541	7-5	LL-133731	8-1	LP-251071	3-1
LA-140551	7-5	LL-133741	8-1	LP-251431	6-1
LA-140561	7-5	LL20-100773	8-1	LP-251461	3-1
LA-140571	7-5	LL20-100782	8-1	LP-251551	3-1
LA-140581	7-5	LL20-100783	8-1	LP-251781	2-1
LA-140591	7-5	LL20-100784	8-1	LP-252211	2-5
LA-140601	7-5	LL20-100785	8-1	LS-256381	5-1
LA-140661	7-5	LL20-100786	8-1	LTP-241721	2-1
LA-140662	7-5	LL20-100787	8-1	MC-100237	2-1
LA-229022	2-1	LL20-100788	8-1	MC-100548	2-1
LA-229071	2-1, 3-1	LL20-100790	3-1	MC-101339	2-1
LA-230551	3-1	LL20-101868	8-1	MC-101838	2-1
LA-243691	2-1	LL20-101869	8-1	MC-134931	5-1
LA-247481	3-1	LM-212701	2-1	MC-134941	5-1
LA-248861	5-1	LM-219801	2-1	MC-135491	2-1
LA-251321	2-1	LM-226532	2-1, 2-3	MC-135511	2-1
LA-251471	3-1	LM-226841	2-1	MC-136151	2-1
LA-251481	3-1	LM-229152	2-1	MC-136921	2-3
LA-251491	3-1	LM-229161	2-1	MC-137251	3-1
LA-251511	2-1	LM-229171	2-1	MC-137501	3-1
LA-251531	3-1	LM-241122	6-1	MC-138641	3-1
LA-251611	7-3	LM-244471	2-1, 2-3	MC-138651	3-1
LA-251621	2-1	LM-249861	2-1	MC-139251	5-1
LA-251631	2-1	LM-250111	7-3	MC-139341	2-1
LA-251801	5-1	LM-250641	2-1	MC-139351	2-1
LA-251831	3-1	LM-251001	2-1	MC-139361	2-1
LA-252161	4-1	LM-251641	6-1	MC-139371	2-1
LA-252321	5-1	LM-251771	2-1	MC-140211	2-5
LA-252322	5-1	LM-251791	2-1	MC-140231	2-5
LA-252331	5-1	LM-251861	3-1	MC-140791	4-1
LA-252332	5-1	LM-251871	3-1	MC-141941	2-5
LA-252341	5-1				